

# The microstructure, high performance magnetic hardness and magnetic after-effect of an $\alpha$ -FeCo/Pr<sub>2</sub>Fe<sub>14</sub>B nanocomposite magnet with low Pr concentration

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**Abstract:** In this paper, a systematic investigation of the microstructure, high performance magnetic hardness as well as novel magnetic memory effect of the Pr<sub>4</sub>Fe<sub>76</sub>Co<sub>10</sub>B<sub>6</sub>Nb<sub>3</sub>Cu<sub>1</sub> nanocomposite magnet fabricated by conventional melt-spinning followed by annealing at temperatures ranging from 600 to 700 °C in Ar gas for nanocrystallization are presented and discussed. Transmission electron microscopy (TEM) observation confirms an ultrafine structure of bcc-Fe(Co) as a magnetically soft phase and Pr<sub>2</sub>Fe<sub>14</sub>B as a hard magnetic phase with a spring-exchange coupling in order to form the nanocomposite state. Electron diffraction analysis also indicates that the Co atoms together with Fe atoms form the Fe<sub>70</sub>Co<sub>30</sub> phase with a very high magnetic moment ( $2.5\mu_B$ ), leading to a high saturation magnetization of the system. High magnetic hardness is obtained in the optimally heat-treated specimen with coercivity  $H_c = 3.8\text{kOe}$ , remanence  $B_r = 12.0\text{kG}$ ,  $M_r/M_s = 0.81$  and maximum energy product  $(BH)_{\max} = 17.8\text{MGOe}$ , which is about a 25% improvement in comparison with recent results for similar compositions. High remanence and reduced remanence are the key factors in obtaining the high performance with low rare-earth concentration (only 4at.%). High-resolution TEM analysis shows that there is a small amount of residual amorphous phase in the grain boundary, which plays a role of interphase to improve the exchange coupling. Otherwise, in terms of magnetic after-effect measurement, a magnetic memory effect was observed for the first time in an exchange-coupled hard magnet. © 2009 IOP Publishing Ltd.

**Index Keywords:** Coercivity; Electron diffraction analysis; Energy products; Fe atoms; Hard magnetic phase; Hard magnets; Heat-treated specimens; High-resolution TEM analysis; High-saturation magnetizations; Key factors; Magnetic after effects; Magnetic hardness; Magnetic memories; Melt-spinning; Nanocomposite magnets; Rare-earth; Residual amorphous phase; Systematic investigations; Tem; Ultra fine structures; Atoms; Exchange coupling; Grain boundaries; Hardness; Iron compounds; Magnetic moments; Magnetic storage; Magnets; Microstructure; Nanocomposites; Nanocrystallization; Niobium; Rare earth elements; Remanence; Saturation magnetization; Sodium compounds; Transmission electron microscopy; Magnetic materials; boron; cobalt; copper; iron; nanocomposite; nanocrystal; nanomaterial; nanoparticle; nanoribbon; niobium; praseodymium; article; concentration process; electron diffraction; energy; hardness; magnet; magnetic field; magnetism; nanochemistry; nanofabrication; particle size; priority journal; temperature; transmission electron microscopy

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