

Polymeric thermal microactuator with embedded silicon skeleton: Part II- Fabrication, characterization, and application for 2-DOF microgripper

Chu Duc T., Lau G.-K., Sarro P.M.

Electronic Components, Technology and Materials Laboratory, Delft Institute of Microsystems and Nanoelectronics, Delft University of Technology, 2624 CT Delft, Netherlands; Faculty of Electronics and Telecommunication, College of Technology, Vietnam National University, Hanoi, Viet Nam; Department of Precision and Microsystems Engineering, Delft University of Technology, 2628 CD Delft, Netherlands; School of Mechanical and Aerospace Engineering, Nanyang Technological University, Singapore 639798, Singapore; Electronic Components, Technology and Materials Laboratory, Delft Institute of Microsystems and Nanoelectronics, Delft University of Technology, 2628 CT Delft, Netherlands

Abstract: This paper presents the fabrication, characterization, and application of a novel silicon-polymer laterally stacked electrothermal microactuator. The actuator consists of a deep silicon skeleton structure with a thin-film aluminum heater on top and filled polymer in the trenches among the vertical silicon parts. The fabrication is based on deep reactive ion etching, aluminum sputtering, SU8 filling, and KOH etching. The actuator is 360 μm long, 125 μm wide, and 30 μm thick. It generates a large in-plane forward motion up to 9 μm at a driving voltage of 2.5 V using low power consumption and low operating temperature. A novel 2-D microgripper based on four such forward actuators is introduced. The microgripper jaws can be moved along both the χ - and γ -axes up to 17 and 11 μm , respectively. The microgripper can grasp a microobject with a diameter from 6 to 40 μm . In addition, the proposed design is suitable for rotation of the clamped object both clockwise and counterclockwise. © 2008 IEEE.

Author Keywords: 2-D microgripper; Electrothermal microactuator; Polymeric microactuator; SU8

Index Keywords: Actuators; Alumina; Aluminum; Cantilever beams; Etching; Grippers; Light metals; Microactuators; Nonmetals; Optical design; Polymers; Reactive sputtering; Silicon; 2-D microgripper; Aluminum sputtering; Deep reactive ion etching; Driving voltages; Electro thermal micro actuators; Electrothermal microactuator; Forward motion; In-plane; KOH etching; Low operating temperature; Low-power consumption; Micro Grippers; Polymeric microactuator; Silicon skeleton; SU8; Reactive ion etching

Year: 2008

Source title: Journal of Microelectromechanical Systems

Volume: 17

Issue: 4

Page : 823-831

Cited by: 10

Link: [Scopus Link](#)

Correspondence Address: Chu Duc, T.; Electronic Components, Technology and Materials Laboratory, Delft Institute of Microsystems and Nanoelectronics, Delft University of Technology, 2624 CT Delft, Netherlands; email: trinhcd@coltech.vnu.vn

ISSN: 10577157

CODEN: JMIYE

DOI: 10.1109/JMEMS.2008.924275

Language of Original Document: English

Abbreviated Source Title: Journal of Microelectromechanical Systems

Document Type: Article

Source: Scopus

Authors with affiliations:

- Chu Duc, T., Electronic Components, Technology and Materials Laboratory, Delft Institute of Microsystems and Nanoelectronics, Delft University of Technology, 2624 CT Delft, Netherlands, Faculty of Electronics and Telecommunication, College of Technology, Vietnam National University, Hanoi, Viet Nam
- Lau, G.-K., Department of Precision and Microsystems Engineering, Delft University of Technology, 2628 CD Delft, Netherlands, School of Mechanical and Aerospace Engineering, Nanyang Technological University, Singapore 639798, Singapore
- Sarro, P.M., Electronic Components, Technology and Materials Laboratory, Delft Institute of Microsystems and Nanoelectronics, Delft University of Technology, 2628 CT Delft, Netherlands

References:

- Chronis, N., Lee, L.P., Electrothermally activated SU-8 microgripper for single cell manipulation in solution (2005) *J. Microelectromech. Syst.*, 14 (4), pp. 857-863. , Aug
- Nguyen, N.-T., Ho, S.-S., Low, C.L.-N., A polymeric microgripper with integrated thermal actuators (2004) *J. Micromech. Microeng.*, 14 (7), pp. 969-974. , May
- Zhou, J.W.L., Chan, H.-Y., To, T.K.H., Lai, K.W.C., Li, W.J., Polymer MEMS actuators for underwater micromanipulation (2004) *IEEE/ASME Trans. Mechatronics*, 9 (2), pp. 334-342. , Jun
- Lau, G.-K., Goosen, J.F.L., van Keulen, F., Chu Due, T., Sarro, P.M., Polymeric thermal microactuator with embedded silicon skeleton: Part I - Design and analysis (2008) *J. Microelectromech. Syst.*, 17 (4), pp. 809-822. , Aug
- Chu Due, T., Lau, G.K., Wei, J., Sarro, P.M., D electro-thermal microgrippers with large clamping and rotation motion at low driving voltage (2007) *Proc. 20th IEEE Conf. MEMS*, pp. 687-690
- T. Chu Due, G. K. Lau, and P. M. Sarro, Polymer constraint effect for electrothermal bimorph microactuators, *Appl. Phys. Lett.*, 91, no. 10, pp. 101 902-1-101 902-3, Sep. 2007
- Wong, P.K., Ulmanella, U., Ho, C.-M., Fabrication process of neurosurgical tools for single-cell trapping and intracytoplasmic injection (2004) *J. Microelectromech. Syst.*, 13 (6), pp. 940-946. , Dec
- Mita, M., Kawara, H., Toshiyoshi, H., Ataka, M., Fujita, H., An electrostatic 2-dimensional micro-gripper for nano structure (2003) *Proc. 12th IEEE Int. Conf. Solid-State Sens., Actuators, Microsyst.*, pp. 272-275. , Jun. 8-12
- Mata, A., Fleischman, A.J., Roy, S., Fabrication of multi-layer SU-8 microstructures (2006) *J. Micromech. Microeng.*, 16 (2), pp. 276-284. , Jan
- Williams, J.D., Wang, W., Study on the postbaking process and the effects on UV lithography of high aspect ratio SU-8 microstructures (2004) *J. Microlithogr. Microfabr. Microsyst.*, 3 (4), pp. 563-568. , Oct
- Lorenz, H., Laudon, M., Renaud, P., Mechanical characterization of a new high-aspect-ratio near UV-photoresist (1998) *Microelectron. Eng.*, 41-42, pp. 371-374. , Mar
- Feng, R., Farris, R.J., Influence of processing conditions on the thermal and mechanical properties of SU8 negative photoresist coatings (2003) *J. Micromech. Microeng.*, 13 (1), pp. 80-88. , Dec
- Wortman, J.J., Evans, R.A., Young's modulus, shear modulus, and Poisson's ratio in silicon and germanium (1965) *J. Appl.*

Phys, 36 (1), pp. 153-156. , Jan

- (2002) NANO SU-8 2000 Negative Tone Photoresist Formulations 2002-2025, , MicroChem Corp, Newton, MA
- (1996) Handbook of Thermophysical Properties of Metals at High Temperatures, pp. 139-144. , Nova, Commack, NY
- Sperling, L.H., (2006) Introduction to Physical Polymer Science, , Hoboken, NJ: Wiley
- van Zanten, J.H., Wallace, W.E., Wu, W., Effect of strongly favorable substrate interactions on the thermal properties of ultrathin polymer films (1996) Phys. Rev. E, Stat. Phys. Plasmas Fluids Relat. Interdiscip. Top, 53 (3), pp. R2053-R2056. , Mar